1. Spray-glue pattern to black foamcore.
2. Cut along solid lines.
3. Punch 3mm holes
4. Score all dotted fold lines from outside.
5. Fold sides around cuvette.
6. Tape sides with black electrical tape—don’t cover holes
7. Fold up base and tape to sides.
8. Fold lid and tape.
9. Insert 3mm LED and phototransistor in holes.
10. Insert LED and phototransistor into breadboard.
11. Cover backs of LED and phototransistor with black electrical tape.